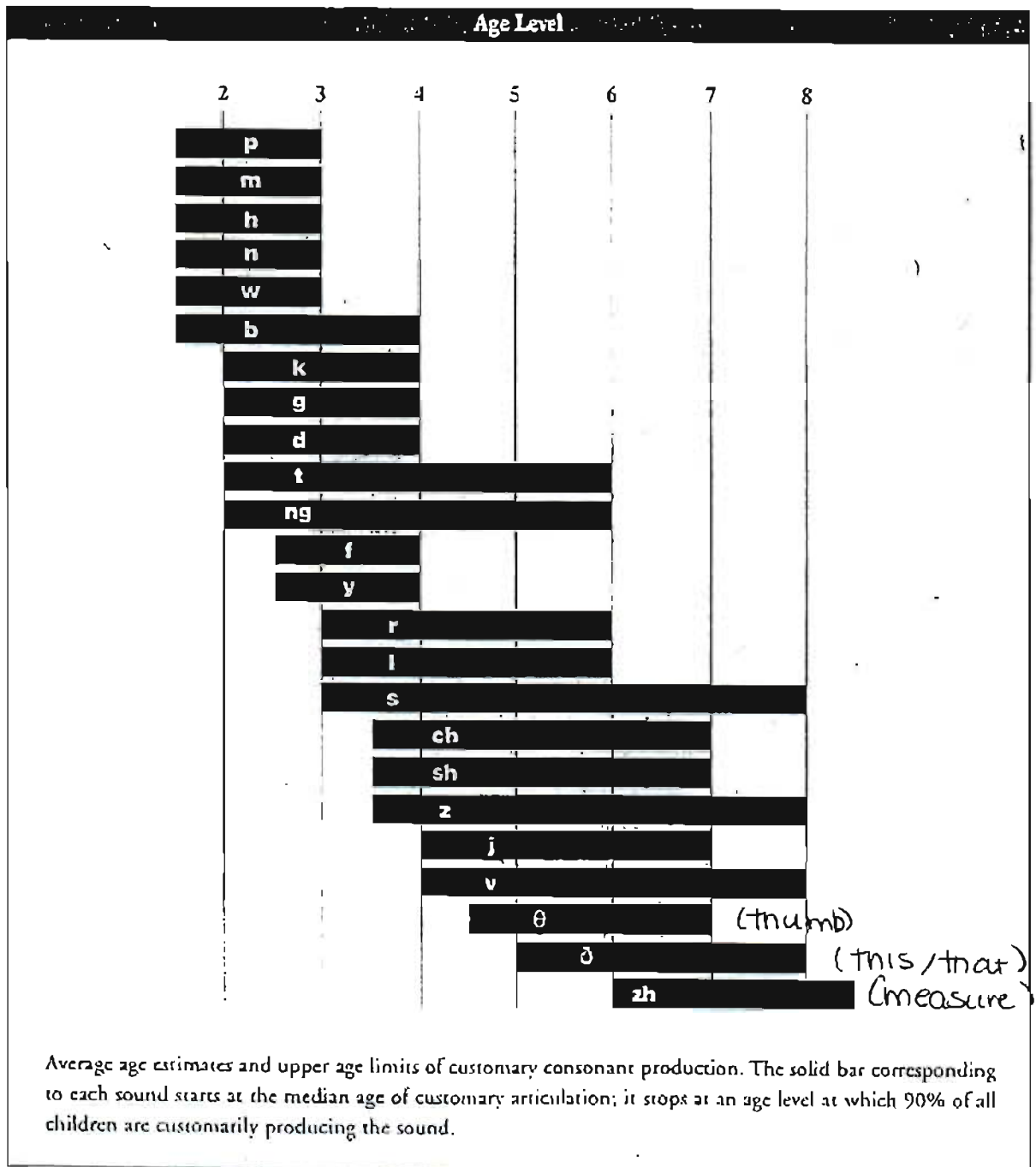


Sander's (1972) Consonant Acquisition



Average age estimates and upper age limits of customary consonant production. The solid bar corresponding to each sound starts at the median age of customary articulation; it stops at an age level at which 90% of all children are customarily producing the sound.

From "When Are Speech Sounds Learned?" by E. Sander, 1972, *Journal of Speech and Hearing Disorders*, 37, p. 62.
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